

PUZZLELINE TECHNICAL PROPERTIES & SPECIFICATIONS

PRODUCT	CALIPER	GRAMMAGE	DYNAMIC STIFFNESS		MACHINE WIDTH
	According to ISO 534	According to EN ISO 536	MD mNm	CD mNm	
	mm	g/m ²			cm
BLUE UNLINED	1.30	819	408	201	274
BLUE LINED	1.50	945	900	400	274
	1.75	1102.5	1250	480	274
	1.80	1134	1350	575	274
	1.90	1197	1500	645	274
	2.10	1323	1850	800	274
	2.25	1417.5	2400	975	274

	SPECS	UNITS	TOLERANCES		TEST METHOD
CALIPER	See above	mm	± 3%	pallet avg.	ISO 534
SIZE		mm	Sheets	± 1 mm	
			Rotary Cut	± 0,20 mm	
			Die-Cut	± 0,20 mm	
PLYBOND	> 40	N			DIN 54516
MOISTURE	8,25 % abs.	%	± 1%	pallet avg.	EN 20287

PRODUCT CERTIFICATES

- FSC® recycled 100% CU-COC-810587
- ISO 9001 (quality)
- ISO 14001 (environment)
- OHSAS 18001 (health and safety)
- FSSC 22000 (food safety)
- EU 94/62/EC (waste and heavy metals)
- EN 71-1/71-3/71-9 (toy safety)