

LUXLINE G TECHNICAL PROPERTIES &

PRODUCT	CALIPER	GRAMMAGE	DYNAMIC STIFFNESS		PLYBOND	MACHINE WIDTH
	According to ISO 534	According to EN ISO 536	According to ISO 5629		According to DIN 54516	
	mm	g/m ²	MD mNm	CD mNm	N	cm
UNLINED GREY	0,70	441	68	17	40	230
	0,80	504	93	30	40	230
	0,90	567	130	49	40	230
	1,00	630	170	75	40	274
	1,10	693	230	100	40	274
	1,20	756	275	135	40	274
	1,30	819	335	170	40	274
	1,40	882	375	225	40	274
LINED GREY	1,00	630	225	95	40	230
	1,10	693	285	130	40	230
	1,20	756	570	245	40	230
	1,25	787,5	575	250	40	230
	1,30	819	650	290	40	230
	1,40	882	800	350	40	274
	1,50*	945	900	400	40	274
	1,60	1008	1025	440	40	274
	1,70	1071	1165	475	40	274
	1,75*	1102,5	1250	480	40	274
	1,80	1134	1350	525	40	274
	1,90*	1197	1600	600	40	274
	2,00*	1260	1650	700	40	274
	2,10	1323	1850	800	40	274
	2,20*	1386	2250	900	40	274
	2,30	1449	2550	1050	40	274
	2,40*	1512	2850	1150	40	274
	2,50*	1575	3000	1200	40	274
	2,70	1701	3900	1400	40	274
	2,80	1764	4150	1600	40	274
	2,90	1827	4250	1700	40	274
	3,00*	1890	4400	1800	40	274
	3,30	2079	4950	1900	40	274
	3,60	2268	5600	2200	40	274

	SPECS	UNITS	TOLERANCES		TEST METHODS
CALIPER	See above	mm	± 3%	pallet avg.	ISO 534
SIZE			Sheets	± 1 mm	
		mm	Rotary Cut	± 0,20 mm	
			Die-Cut	± 0,20 mm	
MOISTURE	8,25 % abs.	%	± 1%	pallet avg.	REGULAR EN 20287
	7,00 % abs.	%	± 1%	pallet avg.	EXTRA DRY EN 20287

* Available as EXTRA DRY

PRODUCT CERTIFICATES

- FSC® recycled 100% CU-COC-810587
- ISO 9001 (quality)
- ISO 14001 (environment)
- OHSAS 18001 (health and safety)
- FSSC 22000 (food safety)
- EU 94/62/EC (waste and heavy metals)
- EN 71-1/71-3/71-9 (toy safety)
- Blue Angel The German Ecolabel (RAL)

