

LUXLINE S TECHNICAL PROPERTIES & SPECIFICATIONS

PRODUCT	CALIPER	GRAMMAGE	DYNAMIC STIFFNESS		MACHINE WIDTH
	According to ISO 534	According to EN ISO 536	MD mNm	CD mNm	
	mm	g/m ²			cm
UNLINED/WFO	0.90	576	200	95	230
	1.00	640	265	135	230
	1.10	704	300	189	230
	1.20	768	430	225	230
	1.30	832	500	275	230
	1.40	896	600	325	230
WFO/UNLINED	1.00	640	265	135	230
GREY/WFO	1.00	640	348	160	230
	1.20	768	570	245	230
	1.30	832	525	220	230
	1.40	896	760	310	230
	1.50	960	920	405	230
	1.60	1024	1025	440	274
	1.70	1088	1165	475	274
	1.80	1152	1350	575	274
	1.90	1216	1500	635	274
	2.00	1280	1650	700	274
	2.50	1600	3000	1200	274
WFO/WFO	1.00	670	350	180	230
	1.25	837.5	700	300	230
	1.50	1005	900	400	274
	1.60	1072	1025	440	274
	1.90	1273	1500	635	274
UNLINED/BLACK	1.00	640	265	135	230
	1.20	768	430	225	230
	1.30	832	500	275	230
	1.40	896	600	325	230
	1.50	960	675	350	230
BLACK/UNLINED	0.90	576	200	95	230
	1.00	640	265	135	230
GREY/BLACK	1.75	1120	1300	575	230
	2.00	1280	1650	700	230
BLACK/WFO	1.20	804	430	225	230

	SPECS	UNITS	TOLERANCES		TEST METHOD
CALIPER	See above	mm	± 3%	pallet avg.	ISO 534
SIZE		mm	Sheets	± 1 mm	
			Rotary Cut	± 0,20 mm	
MOISTURE		%	Die-Cut	± 0,20 mm	
	8,25 % abs.		± 1%	pallet avg.	EN 20287

PRODUCT CERTIFICATES

- FSC® mix 70% CU-COC-810587
- ISO 9001 (quality)
- ISO 14001 (environment)
- OHSAS 18001 (health and safety)
- FSSC 22000 (food safety)
- EU 94/62/EC (waste and heavy metals)
- EN 71-1/71-3/71-9 (toy safety)

