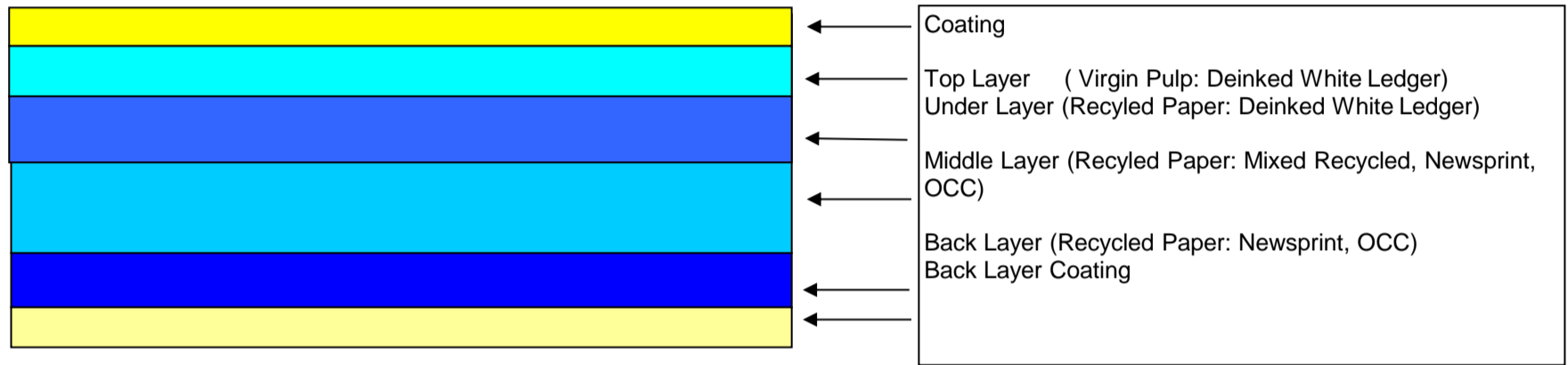


KARTONSAN PRODUCT SPECIFICATION

GD2: EXPRINT CARDBOARD

Exprint is the premium grade with high smoothness & stiffness, consisting of recycled fiber amount around 96-98% Both sides are coated where back side is grey. Exprint grade has excellent printing, box manufacture as well as filling runnability.

LAYERS



Grammage	Caliper	Taber °15		
		MD Stiffness	CD Stiffness	Avg. Stiffness*
225	265	5,1	2,9	3,9
250	305	7,2	4,0	5,4
280	350	10,2	5,3	7,4
300	380	12,0	6,6	8,9
350	450	18,7	10,2	13,8
400	540	27,1	13,5	19,1
450	615	38,4	18,4	26,6

	Elrepho Brightness	PPS
Exprint	82	2,0

Parameter	Grammage	Caliper	Stiffness	Brightness (Elrepho)	PPS	Burst	SCT - cd
Unit	gr/m ²	μm	mNm	%	μm	kPa	kNm
Testing Method	ISO 536	ISO 534	ISO 2493	ISO 2470	ISO 8791-4	ISO 2759	ISO 9895

* Conditioning: T= 23 ± 1 °C and RH= 50 ± 3%

** Geometric Average stiffness:

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