

GardaRecycled Print

Description:

2-side coated recycled paper with a natural shade and high opacity, FSC Recycled credit. GardaRecycled Print is made from 100% recycled pulp source with criteria of absolute environmental respect.

High-quality paper with excellent print performance for both black-and-white text and colour images.

Available in sheets and reels

End uses:

Brochures, Catalogues, Books, Direct mail, Folders, Magazines

Print methods:

Laser/Dry toner, Offset

Certificates:

- [PEFC Chain of Custody \(multisite\)](#)
- [FSC Chain of Custody \(multisite\)](#)
- [REACH regulation Lecta](#)
- [ISO 14001 Environment](#)
- [EMAS Cartiere del Garda mill](#)
- [ISO 50001 Energy Efficiency](#)
- [ISO 9001 Quality](#)
- [ISO 45001 Health and Safety](#)
- [Paper Profile Condat - Garda](#)
- [Paper Profile Condat Matt Périgord - Garda](#)
- [Paper Profile Garda](#)
- [Paper Profile GardaMatt Rough](#)
- [Paper Profile LuxoArt](#)

For applications that require specific certifications or approvals, please contact our sales teams.

GardaRecycled Print

Technical specifications

Property	Test Method	Unit	Tolerance	115	130	150	170
Substance	ISO 536 TAPPI T410	g/m ²	±4%	115	130	150	170
Thickness	ISO 534 TAPPI T411	µm	±4%	112	127	148	170
Bulk	ISO 534 TAPPI T411	cm ³ /g	-	-	0.97	0.98	0.99
Opacity	ISO 2471 TAPPI T519	%	-2.0	98	99	-	-
Whiteness D65/10°	ISO 11475	CIE	±3	82	82	82	82
Paper gloss	ISO 8254-1 TAPPI T480	%	±5	15	15	15	15
Parker roughness	ISO 8791-4 TAPPI T555	µm	≤1.30*STD	3.5	3.5	3.5	3.5
Relative humidity	TAPPI T502	%	±7	50	50	50	50

Storage recommendations

Ideally, the paper should be stocked in pressrooms conditioned to 50% (±5) relative humidity and 23°C (±2) temperature.

GardaRecycled Print

In any case, extremes of temperature and humidity must be avoided. The technical properties of the product are guaranteed for 12 months after the production date.

Values are subject to change without notice.

Last update: 03/12/2025